

castle

COMPOSITES

Porcelain Coping Stones – Data Sheet 20 MM THICKNESS

SR. NO.	CHARACTERISTICS	STANDARD AS PER ISO 13006/EN 14411 GROUP BIA	MAIN VALUE OF VITRIFIED TILES	TEST METHOD
Regulatory Properties				
1	Deviation in length & width	±0.5 %		ISO-10545-2
2	Deviation in thickness	0/0		ISO-10545-2
3	Straightness of sides	±0.5 %		ISO-10545-2
4	Rectrangularity	±0.5 %		ISO-10545-2
5	Colour difference	Unaltered	No Change	ISO-10545-16
Structural Properties				
6	Water absorption	<0.50 %	<0.10 %	ISO-10545-3
Massive Mechanical Properties				
7	Modulus Rupture	MIN 35 N/mm ²	MIN 40 N/mm ²	ISO-10545-4
Surface Mechanical Properties				
8	Surface abrasion resistance	As per mfg.	Min Class 4 -5	ISO-10545-7
9	MOH's hardness	As per mfg.	Min Class 6 - 11	EN 101
Thermo Hydrometric Properties				
10	Frost resistance	No Damage	No Damage	ISO-10545-12
11	Thermal shock resistance	No Damage	No Damage	ISO-10545-9
12	Moistureexpansion	Nil	Nil	ISO-10545-10
13	Crazing resistance	As per mfg.	Min. 10 cycle	ISO-10545-11
Chemical Properties				
14	Chemical resistance	No Damage	No Damage	ISO-10545-13
15	Stain resistance	Resistance	Resistance	ISO-10545-14
Safety Properties				
16	Fire resistance	As per mfg.	Fire proof	N.A.
17	Lead & cadmium given off by glazed tiles	As per mfg.	Does not yield pb & cd	ISO-10545-7